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Aws D1.1 2010 En Espanol. Other Related Files. Â. isbn: 978-606054957, isbn: 978-606054962, isbn: 978-606054960, isbn: 978-606054964, isbn: 978-606054959.1. Field of the Invention The present invention relates to a method and apparatus for removing burrs from a source material using an abrasive drum that has circumferential channels, openings, or apertures formed therethrough and that has abrasive material segments that are sequentially moved into and out of the channels and openings so that the abrasive segments each contact a portion of the circumference of the drum. The present invention also relates to a method and apparatus for sequentially feeding abrasive segments and abrasive material segments into the channels of the drum and into and out of the openings of the drum in the direction of the rotational axis of the drum, and for rotating and partially moving the drum back and forth relative to a workpiece. 2. State of the Art Methods and apparatuses for removing burrs and other material from a surface of a workpiece are well known in the art. For example, U.S. Pat. No. 4,949,836 issued on Aug. 14, 1990 to Frantz discloses a cleaning method for removing burrs and the like from the edge of a workpiece. The cleaning method includes the steps of rotating a drum having circumferential grooves and protruding means about a rotational axis of the drum to abrade the edge of the workpiece, advancing a strip of abrasive material into the grooves to remove the burrs from the edge of the workpiece, and then pulling the strip of abrasive material from the drum to remove the burrs from the edge of the workpiece. U.S. Pat. No. 5,214,865 issued on May 29, 1993 to Coleman discloses an apparatus for removing burrs and the like from a workpiece. The apparatus includes a rotary disk having several radial rows of grooves formed in the disk. An abrasive strip is advanced through the grooves to abrade the workpiece. A need exists for a method and apparatus for removing a burr from a surface of a workpiece that is simple to use a

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